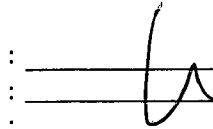
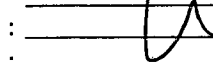


Date: Tuesday, 25/09/2007 10:06:57 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D412-698-013
<b>Job Number</b> : 34864	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D412698013
<b>This Issue</b> : 25/09/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : RTN TO STK
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 25/09/2007 <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 02/10/2007
<b>Checked &amp; Approved By</b> : 	<b>Qty:</b> 1 <b>Um:</b> Each
<b>Comment</b> :	

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

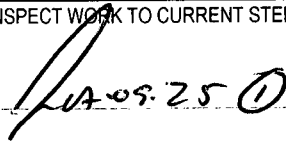
Description :

1.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT KIT

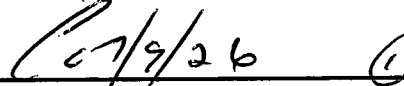


2.0 D412698013

Door Handle Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 Door Handle Kit  
 B/N 30158 CHG 001



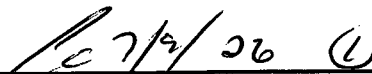
3.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 RE-PACKAGE PER PPP  
 USING NEW B/N  
 → NEW LABELS & PAPERWORK REQ'D

→ RE-IDENTIFY PAPERWORK WITH NEW B/N

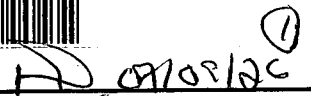


4.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion




Date: Monday, 1/8/2007 10:52:56 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOOR HANDLE KIT
Job Number	: 30158		
Estimate Number	: 10292		
P.O. Number	: N/A	Part Number	: D412698013
This Issue	: 1/8/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: N/A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 29382	Drawing Revision	: N/A
		Material	: N/A
Written By	: <u>07.01.08</u>	Due Date	: 1/30/2007
Checked & Approved By	: <u>07.01.08</u>	Qty:	6 Um: Each
Comment	: Est Rev: 0 Removed Manufacturing 05-11-06 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-013CHG001

2.0	30158A	HANDLE
-----	--------	--------



Comment: Sub-Component HANDLE

4 x D3203-1 B 29382A

3.0	30158B	DOUBLER ASSEMBLY
-----	--------	------------------



Comment: Sub-Component DOUBLER ASSEMBLY

1 X D3220-041 B 29382B

4.0	30158C	DOUBLER ASSEMBLY
-----	--------	------------------



Comment: Sub-Component DOUBLER ASSEMBLY

1 X D3220-042 B 30158C

5.0	30158D	DOUBLER
-----	--------	---------



Comment: Sub-Component DOUBLER

2 X D3220-3 B 29382D x 10mx, B 30158D x 2mx

6.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

ME 07-04-03

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR HANDLE KIT

Job Number: 30158

Part Number: D412698013

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

D32031

Handle



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D3203-1

Handle

B 29 38219 ✓

8.0

D3220041

Doubler Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3220-041

Doubler

B 2938213 ✓

9.0

D3220042

Doubler Assembly



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3220-042

Doubler

B 30158C ✓

10.0

D32203

Doubler



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3220-3

Doubler

B 2938210 x 10mx, B 30158D x 2mx ✓

11.0

AN960JD416L

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN960JD416L

Washer

m 354 ✓

mf 07-04-03

